

Q1 Unit  
surface. The U-shaped frame portions are chamfered about their ends to ease installation of the cover and to prevent tearing. In addition to the chamfer, the frame sections are zinc plated to form a continuous coating, the result being a lubricating protective film that further eases installation of the cover and prevents tearing.--

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Beginning at line 4 of sheet 8, delete the existing paragraphs through line 25 of sheet 9 and replace them with the following paragraphs (shown in clean form – see separate sheet entitled “Appendix A” for the redlined version):

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--FIG. 7 is a side perspective illustration of the knock-down frame 4. Knock-down frame 4 generally includes a pair of U-shaped frame portions 5 and 7. Both of these frame portions are of round metallic tubing of substantially uniform diameter along the entire length. The tubes are preferably cold forged. A pair of generally L-shaped connectors 9 connect the ends of the frame portions 5, 7 to form a rigid L-shaped frame as viewed from the side. The connectors 9 are also cold forged elbows, and are fitted to be telescopically received in the ends of the tubular frame portions 5, 7. The included angle between the legs of each connector 9 is about 70-80°. In accordance with the present invention, the annular rim at both ends of both of the U-shaped frame portions 5 and 7 is outwardly chamfered or beveled.

In addition to chamfering, it has been found that Zinc-plating is a great benefit. The value of Zinc as a rust-proof finish for steel has long been known. This is because the zinc forms a continuous coating over the whole article. Specifically, Zinc creates a tenacious oxide skin. The rust proof qualities of the coating prolongs the life of the tubing. It has also been found that the Zinc skin is an excellent fabric lubricant for the cover. The Zinc plating eases assembly of the

frame components as well as installation of the cover. Once the cover is on the Zinc lubricates around the joints to prevent tearing.

FIG. 8 illustrates a Zinc-plated and chamfered end of an exemplary frame member 5 in accordance with the present invention. The chamfering is best accomplished by grinding the rim around its periphery. The chamfered ends of the U-shaped frame portions 5 and 7 greatly facilitates insertion of the cover 2 as will be described, and it reduces the risk of tearing of the fabric cover 2.

FIGs. 9-11 are perspective drawings showing the installation procedure for cover 2 onto frame 4. As shown in FIG. 9, the open end of cover 2 is inserted over the seat portion 5 of frame 4 (or the seat portion 5 is inserted into the cover).

As shown in FIG 11, cover 2 is slid upward over the seat portion 5. The backrest portion 7 of frame 4 is installed and cover 2 is slid upward over backrest 7 until the entire frame 4 is completely enclosed.

As shown in FIG. 12, the flap at the open end of cover 2 is then inverted over the end of the frame 2 to secure the cover 2 in place over the frame 4. The installation procedure for cover 2 is similar to that shown for the '214 patent to Geschwender. However, the present cover pattern in conjunction with the chamfered ends of the U-shaped frame portions 5 and 7 makes insertion of the cover 2 a simple matter. Once cover 2 is installed, the leisure chair may be used in one of two positions: 1) a "sitting" position wherein the seat portion of frame 4 rests flat on the floor and the backrest portion extends upwardly and rearwardly with the cushion portion of cover 2 extending forwardly from the frame 2 and resting on the floor; and 2) a "reclining" position in which the seat portion of the frame 4 extends up from the floor and the backrest portion slopes down from the support portion to the floor with the cover 2 presenting a reclining surface. The

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